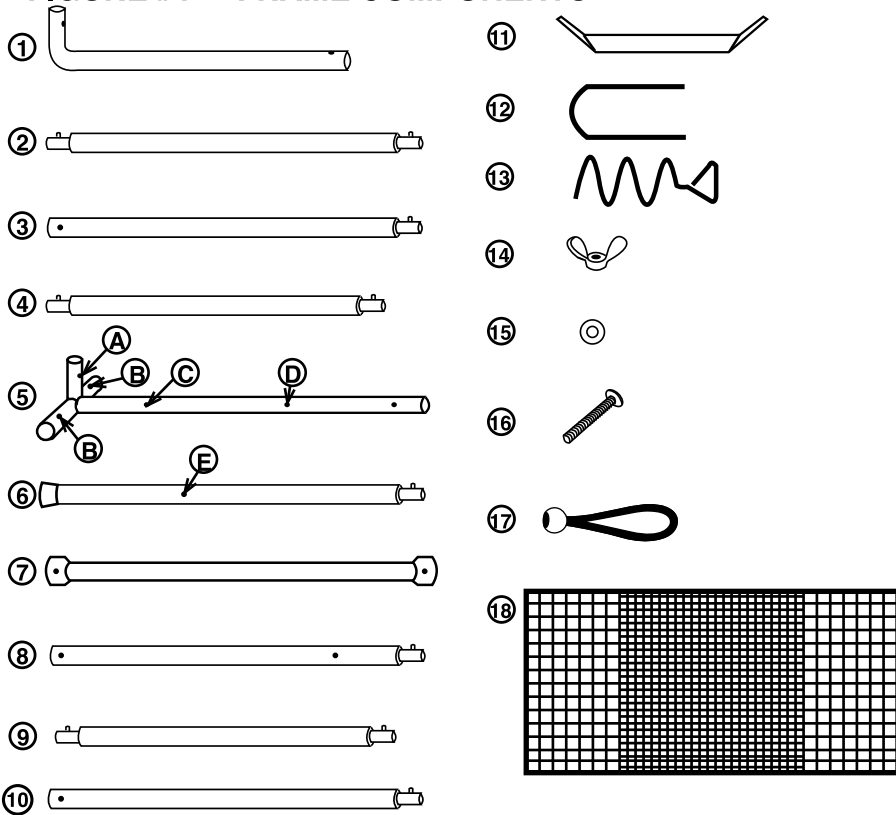


FIGURE #1 FRAME COMPONENTS

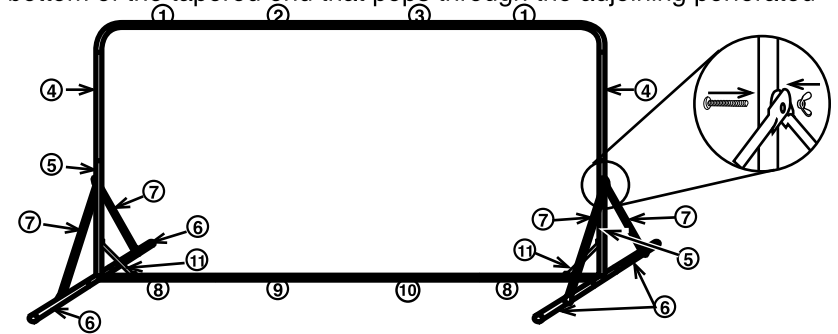


(A phillips head screw driver is required to assemble this soccer rebounder)

PART	QTY	DESCRIPTION
①	2	L Shaped Tube
②	1	Double Swaged Tube
③	1	Straight Tube
④	2	Straight Tube
⑤	2	4 Way Connector
⑥	4	Straight Tube with Cap Ends
⑦	4	Double Flanged Tube
⑧	2	Straight Tube
⑨	1	Double Swaged Tube
⑩	1	Straight Tube
⑪	2	Double Flanged Bent Brace
⑫	8	U-Shape Ground Stakes
⑬	2	Screw In Ground Stakes
⑭	10	Wing Nuts
⑮	10	Washers
⑯	10	2" Screws
⑰	40	Bungee Cords
⑱	1	Multi Color Target Net

Figure #2 FRAME ASSEMBLY

Assemble all lengths of tubing as shown in Figure 2. Be sure that the piece is inserted completely. The ends of each tube insert tightly and are secured with the press bottom of the tapered end that pops through the adjoining perforated tube.



Note: It is essential that these steps be followed in the order detailed to ensure a secure assembly. All tubes are secured when the pins click into the holes or wing nuts are tightened.

1. Remove and discard the plastic bags from the tubes. Lay out all parts in numeric order.
2. Assemble the first sets of tubes parts 5 & 8. It is important to note that the push pin from tube 8 inserts into the hole marked A as shown in the components section of your instruction sheet.
3. Open the bag containing 40 bungee cords at this time. Slide 3 pieces of bungee cord over each section marked 8 and 3 pieces over the long section of tube 5.
4. Assemble the horizontal braces by screwing part 11 to bars 5 & 8. Open one bag containing 2" screws, washers and wing nuts. Align the top hole of bent tube 11 over the hole in tube 5 marked C in the instruction sheet. Insert the screw through the tubes, place the washer over the exposed portion of the screw and secure by tightening the wing nut. Then line up the bottom hole of the bent tube 11 with the base bar, tube 6. Insert the screw through the tube from the bottom and secure with the washer and wing nut. Tighten the wing nuts. We recommend that 1 bungee cord remain below the attachment of the brace on bars 5 & 8. Perform the same on the other side.
5. Attach parts 9 & 10. Slide 8 bungees over tubes 9 & 10.
6. Attach the tapered end of part 9 into one tube marked 8 and attach the tapered end of part 10 into the other tube marked 8. The tubes are secured when the pins click into the holes in tubes 8. This assembly will create the 12' long base.
7. To stabilize the rebounder first attach tube 6 into tube 5. Refer to hole marked B in the components section of the instruction sheet.
8. Assemble the lateral stabilizing braces by screwing 2 sections marked 7 into the outer hole of tube 5. Insert a screw through tube 5 at hole marked D to secure the 3 tubes with the washer & wing nut on the outside. We recommend that 2 bungee cords remain below this attachment.
9. Attach the extended ends of tube 7 into the base of the rebounder into holes marked E as indicated on the instruction sheet. First insert the screws from the inside through tube 6, and two tubes marked 7. Secure the 2 tubes with the washer & wing nut on the outside. Perform the same on the other side.
10. Place 5 bungee cords over tube marked 4. Then attach tube 4 into the exposed tube 5. Perform the same on the other side.
11. Place 3 bungee cords over each tube marked 1, 2 and 3. Assemble the top bar by attaching the long portion of tube 1 into 2, the open end of tube 2 into tube 3 and the open end of tube 3 into long portion of the second tube marked 1.
12. To complete the tube assembly, insert tubes 1 into tube 4 on both sides.
13. Spread the bungee cords to approximately 6-8 inches apart. Refer to next page for net assembly.